

TABLE OF CONTENTS

Item	Page
Table of contents	1
Startup procedure	2
Changing display units	3
Changing display resolution.....	3

Last update December 12, 2001

STARTUP PROCEDURE

1. Flip the power switch on the back of the DRO.
The message **REF ? ENT...CL** will appear in the dialogue window.

2. Press enter. 
The message **PASS OVER REF.** will appear in the dialogue window.

*(Note: If you chose **clear** instead of **enter**, the non-linear error compensation will not work properly and accuracy will be affected.)*

3. Move the moveable block until numbers begin to change in the DRO window.

4. Hold the movable block against the fixed block and press the clear key.

CHANGING DISPLAY UNITS

1. Hold the clear key and press the modify parameter key.
2. Press the minus key.
3. Press the enter key.

CHANGING DISPLAY RESOLUTION

1. Hold the clear key and press the modify parameter key.
2. Press the datum key.
The DRO will display **P00 CODE**.
3. Using the numeric keypad, key in 95148.
4. Press the enter key.
5. Hold the clear key and, using the numeric keypad, key in 33.
6. COUNT 0-X will display the last digit in X increments, (1,2,or 5 units).
7. Press the minus key to toggle the value of X.
8. Hold the clear key and, using the numeric keypad, key in 38.
9. Press the minus key to toggle the number of decimal places you want to display.
10. When you are finished, press the enter key.